

REVIEW



Cereal Nutrient Enhancement through biofortification: Enhancing public health via improved nutrient content and quality- A comprehensive review

Rajneesh Kumar and Ajaz Ahmad Lone

Department of Genetics and Plant Breeding, Sher-e-Kashmir University of Agricultural Sciences and Technology (SKUAST-K), Jammu & Kashmir, India

ABSTRACT

Hidden hunger, or micronutrient deficiency, remains a pervasive and insidious challenge afflicting over half of the global population. It is a formidable barrier to the well-being of communities worldwide, threatening their health and prosperity. In this comprehensive review, we delve into the realm of biofortification, a sustainable solution with the potential to ameliorate this pressing issue and enhance the overall quality of food. Biofortification is the practice of enhancing the nutrient content of crops by integrating vital vitamins and minerals into their genetic makeup. The focus of our analysis primarily revolves around nutrients such as vitamin A (retinol), iron (Fe), lysine, tryptophan, zinc (Zn) and others that are essential for daily human functioning. The review meticulously examines the current scientific literature, revealing the far-reaching implications of biofortification in combatting malnutrition and hidden hunger. Furthermore, this study underscores the importance of integrating biofortified crop varieties into agricultural systems. A multitude of recommendations and future prospects, delineated by various authors, are meticulously organized and categorized, serving as a foundation for new research directions and strategies aimed at enhancing crop biofortification. These strategies are of paramount importance, as they strive to address the monumental challenge of combining nutrient density with high crop yields and profitability, a task that has proven to be exceptionally intricate for plant breeders. A key emphasis is placed on encouraging policymakers and stakeholders to consider biofortification as a pivotal component in their efforts to reduce micronutrient deficiencies. Investments in developing countries, aimed at promoting the adoption and consumption of biofortified crop varieties, are vital steps toward achieving this objective. According to the Consultative Group of International Agricultural Research, there is an urgent need to enhance the genetic potential of staple crops, fortify their nutrient content, and foster their widespread adoption.

KEY WORDS

Malnutrition; Hidden hunger; Biofortification; Transgenic; Breeding

ARTICLE HISTORY

Received 03 February 2025; Revised 21 February 2025; Accepted 04 March 2025

Introduction

The term "biofortification" or "biological fortification" pertains to the enhancement of nutrients in food crops, increasing their bioavailability to humans. This is achieved through the utilization of contemporary biotechnology methods, conventional plant breeding, and agricultural practices. As per the United Nations Food and Agriculture Organization, roughly 792.5 million individuals globally grapple with malnutrition, with 780 million residing in developing nations [1]. Additionally, about two billion people worldwide experience "hidden hunger," which arises from an insufficient intake of essential micronutrients in their daily diets, despite the increased production of food crops [2-4]. Furthermore, the issue of overnutrition is progressively gaining prominence.

Biofortification for Addressing the Global Issue of Hidden Hunger

Historically, the distribution of vitamins and minerals to the general population has primarily occurred through nutrient supplementation initiatives. However, these programs do not align with the objectives of international health organizations, as they depend on external funding that lacks year-to-year certainty. Additional challenges encompass the limited purchasing capacity of underprivileged individuals, barriers in accessing markets and healthcare systems, as well as a

deficiency in awareness regarding the enduring health advantages associated with these nutrient supplements [4,5]. Consequently, the process of bio-fortifying various crop varieties offers a sustainable and enduring resolution for delivering micronutrient-rich crops to the populace. Moreover, biofortified crops, boasting elevated bioavailable levels of vital micronutrients, are disseminated to consumers through conventional agricultural and food trade methods. This approach offers a practical means of reaching undernourished and economically disadvantaged households with limited access to diverse diets, supplements, and fortified foods.

From an economic perspective, biofortification represents a singular investment that offers a cost-efficient, enduring, and sustainable strategy to address hidden hunger. This is because there are no ongoing expenses associated with the acquisition of fortifiers or their addition to the food supply during processing once biofortified crops are established [6-12]. Additionally, given the anticipated significant population growth in the developing world in the coming decades and the changing climate conditions, attaining food security will present an even more significant challenge [13,14]. Consequently, organizations such as



the World Health Organization and the Consultative Group on International Agricultural Research (CGIAR) have prioritized the development of nutritionally enhanced, high-yielding biofortified crops as a central objective [15].

The primary objective of biofortification is to generate ample quantities of wholesome and safe foods [16]. The enrichment of vital micronutrients in crop plants can be achieved through three distinct methods: transgenic, conventional breeding, and agronomic techniques, all of which entail the utilization of biotechnology, traditional crop breeding, and fertilization strategies. Notable crops such as rice, wheat, maize, sorghum, lupine, common bean, potato, sweet potato, and tomato are frequently the focal points of transgenic, conventional breeding, and agronomic methodologies (as depicted in Figure 1).

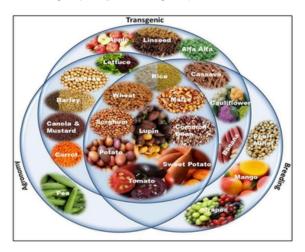


Figure 1. Biofortified crops generated by different approaches for most common vegetables, beans, and fruits have been targeted by all three approaches [17].

Biofortified Cereals

Biofortification in rice

Rice has been specifically chosen to combat the global issue of malnutrition, particularly vitamin deficiency, which is a significant challenge for disadvantaged populations due to limited access to diverse diets. A notable breakthrough in this regard is "golden rice," which serves as an effective source of provitamin A (beta-carotene) and has the potential to reduce the burden of disease by expressing PSY and carotene desaturase genes [18-22]. By targeting the gene responsible for carotene desaturation, the precursor of beta-carotene, phytoene, has been boosted by up to 23-fold [23].

Additionally, folic acid (vitamin B9) is crucial for a healthy pregnancy and the prevention of anemia. Rice has been genetically modified to enhance its folate content (up to 150-fold) through the overexpression of Arabidopsis GTP-cyclohydrolase I (GTPCHI) and aminodeoxychorismate synthase (ADCS) [24,25]. It was found that 100 grams of this modified rice can meet the daily folate requirements of an adult.

Rice has emerged as a potential solution to the global issue of iron deficiency anemia. Numerous studies have shown that the expression of various genes, including those encoding nicotianamine aminotransferase, iron transporter OsIRTI, nicotianamine synthase 1 (OsNAS1) and 2 (OsNAS2), soybean

ferritin, and common bean ferritin, can lead to an increase in iron content in rice [17,26-32]. Additionally, iron biofortified rice has been developed by introducing multiple iron nutrition genes [33-35]. Notably, aside from boosting iron content, the presence of antinutrient compounds in rice, such as phytic acid, has been reduced, enhancing the bioavailability of iron [36]. Similarly, by overexpressing OsIRT1 and incorporating mugineic acid synthesis genes from barley (HvNAS1, HvNAS1, HvNAAT-A, HvNAAT-B, IDS3), the zinc content in genetically modified (GM) rice was elevated [37,38].

The enhancement of essential amino acid content in rice has been addressed through the expression of seed-specific genes from various sources, including bean-phaseolin, pea legumin, sesame 2S albumin, soybean glycinin, bacterial aspartate kinase, dihydrodipicolinate synthase (DHPS), maize DHPS, rice anthranilate synthase-subunit, and E. coli [39-46]. Furthermore, rice has also been a focus for improving seed oil quality by augmenting the levels of polyunsaturated fatty acids, which can contribute to reducing bad cholesterol levels and enhancing human nutrition. This objective has been achieved by introducing the soybean omega-3 fatty acid desaturase (FAD3) gene [GmFAD3], increasing the essential fatty acid linolenic acid in rice [47].

Flavonoids, known for their antioxidant properties, have seen an increase in their presence in rice by the expression of maize C1 and R-S regulatory genes, which encompass Mybtype and basic helix-loop-helix-type transcription factors [48]. Additionally, phenylalanine ammonia lyase and chalcone synthase (CHS) genes have been utilized to enhance flavonoid content [49]. To combat the challenges of overnutrition and obesity, rice has been modified to contain less digestible and resistant amylose starch by expressing antisense waxy genes and employing antisense RNA inhibition of starch-branching enzymes (SBE) [50–52]. Beyond micronutrient enhancements, the introduction of functional human milk protein, lactoferrin, in rice grains has paved the way for the development of value-added cereal-based ingredients for use in infant formula and baby food [53].

Biofortification in wheat

Wheat stands as one of the most extensively cultivated staple food crops worldwide. Researchers have turned to wheat to confront nutritional deficiencies, including those related to vitamin A, iron, and high-quality proteins. To bolster wheat's provitamin A content, bacterial PSY and carotene desaturase genes (CrtB, CrtI) have been introduced [54,55]. The iron content of wheat has been elevated through the expression of ferritin genes sourced from soybean and wheat itself [TaFer1-A] [56,57]. Additionally, the upregulation of the phytochrome gene (phyA) has been pursued to enhance iron bioavailability, and phytic acid content has been diminished by inhibiting the wheat ABCC13 transporter [58,59].

In the realm of wheat grain protein content, with a particular focus on essential amino acids like lysine, methionine, cysteine, and tyrosine, enhancements have been achieved by incorporating the Amaranthus albumin gene (ama1) [60]. Additionally, wheat has been a subject of interest in elevating antioxidant activity, achieved through the expression of maize regulatory genes linked to anthocyanin production (C1, B-peru) [61]. Efforts to counter overnutrition and obesity have led to the augmentation of less digestible and resistant amylose starch content in wheat. This has been accomplished through the silencing of the SBE gene (SBEIIa) [62].



Biofortification in maize

Maize holds a significant position as a staple crop in developing countries, and genetic engineering has played a pivotal role in enhancing its content of vitamins, minerals, quality proteins, and mitigating antinutrient components. To enrich maize endosperm with provitamin A (carotenoids), researchers have employed the expression of bacterial crtB alongside multiple carotenogenic genes [5,63,64]. Additionally, vitamin E and its analogs, potent antioxidants with critical implications for human health, have become a focus of research organizations working on the biofortification of these components in maize crops. The overexpression of homogentisic acid geranylgeranyl transferase (HGGT) has led to an increase in the content of tocotrienols and tocopherols in maize [65].

Vitamin C (l-ascorbic acid), a water-soluble antioxidant, plays a crucial role in cardiovascular function, immune cell development, and iron utilization [66]. Its concentration in corn has been amplified nearly 100-fold by converting oxidized ascorbic acid into its reduced form through the expression of dehydroascorbate reductase (DHAR) [67]. Naqvi et al. achieved the creation of multivitamin corn by engineering three distinct metabolic pathways, resulting in a product with 169-fold the typical amount of beta-

carotene, double the typical amount of folate, and 6-fold the typical amount of ascorbate [68].

Antinutrient components can diminish the bioavailability of micronutrients. Researchers have boosted iron bioavailability by expressing soybean ferritin and Aspergillus phytase soybean ferritin alone, and Aspergillus niger phyA2 [69-71]. They've also lowered the expression of ATP-binding cassette transporter and multidrug resistance-associated protein [72]. For instance, the Origin Agritech BVLA4 30101 variety in China has undergone biofortification to reduce phytate levels. Maize's zeins, the most prevalent seed storage proteins, have suboptimal nutritional quality due to their low levels of essential amino acids like lysine and tryptophan. However, the essential amino acid content of maize has increased significantly. This was achieved by introducing sb401 from potato, a single bifunctional expression/silencing transgene cassette, which led to heightened lysine content in maize [73-75]. Additionally, antisense dsRNA targeting alpha-zeins, both 19- and 22-kDa variants, has raised the levels of lysine and tryptophan in maize [76].

The significance of lysine content in maize is underscored by maize varieties rich in lysine, such as MavreaTM YieldGard Maize introduced by Monsanto in Japan and Mexico, as well as MaveraTM Maize (LY038) launched by Renessen LLC (Netherlands) in Australia, Columbia, Canada, Japan, Mexico, New Zealand, Taiwan, and the United States. Methionine, a common protein building block with roles in various cellular processes, has also been augmented in maize by modifying the cis- acting site for Dzs10 [77]. The overall amino acid balance in maize has been enhanced through the expression of milk protein alpha-lactalbumin [39].

Table 1. Crops undergoing biofortification processes.

Crop	Variety	Target Nutrient	Nutrient Range Ppm	Year of Release	
Rice	DRR Dhan 45	Zinc	12-16	2016	
	WB 02	Zinc	32.0	2017	
Wheat	HPBW 01	Iron	28.0-32.0		
		Zinc	32.0	2017	
		Iron	28.0-32.0		
	Pusa vivek QPM9	Provitamin A	1.0-2.0		
		Lysine	1.5-2.0%		
		tryptophan	0.3-0.4%		
Maize	Pusa HM4	lysine	1.5-2.0%		
		tryptophan	0.3-0.4%	2017	
	Pusa HM8	lysine	1.5-2.0%		
		tryptophan	0.3-0.4%		
	Pusa HM9	lysine	0.3-0.4%		
		tryptophan	1.5-2.0%		

Source: ICAR, New Delhi.

Biofortification in barley

As a representative cereal crop, barley has become a target for enhancing its micronutrient content. The overexpression of zinc transporters has led to increased zinc content [78]. Phytase activity in barley seeds has been elevated through the expression of the phytase gene HvPAPhy, thereby enhancing iron and zinc bioavailability. Additionally, the essential amino acid lysine in barley was boosted by expressing the DHPS

gene (dapA) [79-81]. Moreover, glucans, dietary fibers associated with reducing the risk of serious human diseases like cardiovascular disease and type II diabetes, have seen increased content in barley through the overexpression of a cellulose synthase-like gene HvCslF [82].

A noteworthy accomplishment using the RNAi approach involved the development of resistant starch (amylose-only) barley by silencing all SBE genes (SBE I, SBE IIa, SBE IIb) [83].





Additionally, the expression of 6-desaturase (D6D) has led to an increase in the content of health-promoting polyunsaturated fatty acids, specifically alpha-linolenic acid and stearidonic acid (STA) in barley [84]. Efforts have also been made to target the expression of the human lactoferrin gene (HLF) in barley [85]. Furthermore, barley has demonstrated its capability to express numerous bioactive substances with medicinal and industrial significance, such as enzymes and antibiotics.

Biofortification in sorghum

Sorghum plays a vital role as a staple food for millions of rural people, particularly in impoverished regions, due to its ability to thrive in harsh environments. Efforts have been made to enhance its provitamin A (beta-carotene) content through the expression of Homo188-A [86]. Additionally, the inclusion of a high-lysine protein has resulted in an increased content of the essential amino acid lysine in sorghum [HT12] [86]. One challenge associated with sorghum consumption is its comparatively lower digestibility in comparison to other major staple crops, primarily due to the presence of protease-resistant seed storage proteins known as kafirin. To address this issue, the digestibility index of transgenic sorghum has been improved by employing RNAi silencing of kafirin and utilizing combined suppression that involves three genes: kafirin-1, kafirin-2, and kafirin A1 [87,88].

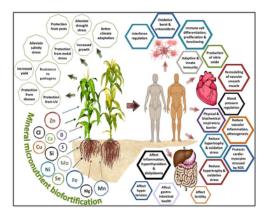


Figure 2. Influence of mineral micronutrient biofortification on the plant physiological processes and its relation to human health and immunity [89].

Sorghum (Sorghum bicolor L. Moench) is a vital food crop in arid and semi-arid regions of Asia and Africa and is ranked as the 4th most consumed cereal. Its grain is recognized for its richness in starch, protein, crude fiber, and various micronutrients. However, a significant portion of iron and zinc is lost during the decorticating process, which involves the removal of these nutrients from the aleurone layer and scutellum. Additionally, the bioavailability of iron and zinc from sorghum is relatively low, estimated at around 5% for iron and 20% for zinc. This reduced bioavailability is largely attributed to the inhibitory effect of antinutrients such as phytates, which form insoluble complexes with these essential micronutrients.

Table 2. List of genomic approaches in biofortification in cereals (rice, wheat and maize).

Crop	Genome- editing	Nutrients	Gene	Method of transformation	Vectors used
Rice	Crispr/cas9	Carotenoid	-	Particle	-
		High amylose	SBEIIb	bombardment Agrobacterium mediated	pCXUN-Cas9 pH_itpk6
		Low phytic acid	OsITPK6		
		Beta- carotene	Osor		-
		Amylose	Waxy		CRISPR/Cas9
		Sucrose efflux transporter	OsSWEET11, OsSWEET14	Agrobacterium transformation	vector pTOPO/D
		Amylase synthase	OsU3, OsU6a,	Biolistic transformation	pCAMBIA1300
Wheat	Crispr/cas9	Low gluten	Alpha gliadin		pANIC-6E destination vector
		Fe, mg	TaVIT2	Agrobacterium	pBract202
		Carotenoid	Phytoene synthase	mediated	pMD18-T
Maize	Crispr/cas9	Low phytic acid content	Phytic acid synthesis	Agrobacterium transformation	pEasy blunt vector

Source: (Kadam et al.) [90]

Future Perspective

In the face of rising global food prices, exacerbated by factors like COVID-19-induced lockdowns, climate change, variability in weather patterns, and conflicts, access to alternative, nutritious food remains a challenge, particularly in developing countries. Consequently, there is a pressing need to enhance the nutritional value of adapted cereal crops to combat widespread nutritional deficiencies. Genetic "biofortification" undoubtedly continues to offer a sustainable and cost-effective means of addressing global malnutrition issues compared to other food fortification approaches. Given the relatively low rate of commercialization of biotechnology products in many developing countries, conventional plant breeding is likely to play a prominent role in this endeavor. Additionally, the mainstreaming of Marker Assisted Breeding (MAB) in biofortification programs is essential to

expedite the crop improvement processes and enhance the nutritional quality of staple crops. To further facilitate this, cost-effective, sensitive, and high-throughput phenotyping tools should be integrated into the breeding process, especially for analyzing complex micronutrients such as zinc and iron. Crops targeted for biofortification should ideally possess traits preferred by farmers to encourage adoption. Alternatively, biofortification can be integrated into the pipeline breeding approach to ensure that all new crop varieties have the key micronutrients. Above all, the involvement of various end users is crucial to highlight the significance of these output traits and to maximize the benefits derived from biofortified crops in the era of nutrition-sensitive agriculture.



Vitamin and mineral deficiencies, commonly referred to as hidden hunger, have had a detrimental impact on the nutritional well-being of children and women in developing countries due to limited dietary diversity. Over the past few decades, genomeediting technologies have emerged as a transformative force in addressing micronutrient deficiencies, such as iron, zinc, and vitamin A, in the edible parts of cereal crops. These technologies have continuously improved in terms of cost-cost-effectiveness, speed, and precision. Despite the significant progress in genome-editing technologies, there remains a lack of public understanding and acceptance of these methods for crop modification. This leads to lengthy regulatory processes for the approval of cultivating and consuming genetically edited crops. To gain public trust and acceptance, it is crucial to establish clear guidelines that differentiate between genetically modified (GM) organisms and gene-edited cultivars developed using genomeediting technologies, including CRISPR-Cas9. The fundamental difference lies in whether foreign DNA is introduced into the plant. Both methods involve genetic modification, but GM organisms typically acquire genetic material from different species, while CRISPR-edited organisms only alter the original genetic sequence within their genome. Therefore, CRISPRedited organisms are virtually indistinguishable from natural allelic variants, which are commonly utilized in developing new cultivars through conventional breeding programs. While genome-editing technologies have made significant advancements, they still face political and regulatory challenges to fully harness their power, efficiency, ease of use, and speed.

Conclusions

The utilization of biofortification is a cost-effective agricultural approach that has been widely acknowledged to improve the nutritional status of undernourished populations around the world. This method includes crop breeding, targeted genetic modification, and mineral fertilizer application to produce biofortified food crops with enhanced nutrient content, such as iron, zinc, selenium, and provitamin A, that can address mineral malnutrition in humans. These initiatives, such as the HarvestPlus program and national campaigns, have played a crucial role in achieving these goals by producing crops that have the potential to increase both the quantity and availability of vital mineral elements in human diets, especially in staple cereal crops. Achieving biofortification of crops is a complex undertaking that requires collaboration among various experts such as plant breeders, nutrition scientists, genetic engineers, and molecular biologists. Traditional breeding methods are currently more widely accepted and have been used to improve the nutritional properties of foods. Although transgenic methods are gaining attention, breeding-based approaches have higher success rates since transgenic fortified crop plants face challenges due to acceptance constraints among consumers and time-consuming regulatory approval processes adopted by different countries. Despite these challenges, biofortified crops have a promising future, as they have the potential to eradicate micronutrient malnutrition among billions of impoverished $individuals, particularly\ in\ developing\ nations.$

Disclosure Statement

No potential conflict of interest was reported by the authors.

References

 Laskowski W, Górska-Warsewicz H, Rejman K, Czeczotko M, Zwolińska J. How important are cereals and cereal products in the average polish diet?. Nutrients. 2019;11(3):679. https://doi.org/10.3390/nu11030679

- Jamil S, Shahzad R, Ahmad S, Ali Z, Shaheen S, Shahzadee H, et al. Climate change and role of genetics and genomics in climate-resilient sorghum. In Developing Climate-Resilient Crops. CRC Press. 2021;111-138. http://dx.doi.org/10.1201/9781003109037-6-6
- Shahzad R, Jamil S, Ahmad S, Nisar A, Amina Z, Saleem S, et al. Harnessing the potential of plant transcription factors in developing climate resilient crops to improve global food security: Current and future perspectives. Saudi J Biol Sci. 2021;28(4):2323-2341. https://doi.org/10.1016/j.sjbs.2021.01.028
- Jha AB, Warkentin TD. Biofortification of pulse crops: Status and future perspectives. Plants. 2020;9(1):73. https://doi.org/10.3390/plants9010073
- Sakellariou M, Mylona PV. New uses for traditional crops: the case of barley biofortification. Agronomy. 2020;10(12):1964. https://doi.org/10.3390/agronomy10121964
- Gorji A, Ghadiri MK. Potential roles of micronutrient deficiency and immune system dysfunction in the coronavirus disease 2019 (COVID-19) pandemic. Nutrition. 2021;82:111047. https://doi.org/10.1016/j.nut.2020.111047
- Muthayya S, Rah JH, Sugimoto JD, Roos FF, Kraemer K, Black RE. The global hidden hunger indices and maps: an advocacy tool for action. PloS one. 2013;8(6):e67860. https://doi.org/10.1371/journal.pone.0067860
- Majumder S, Datta K, Datta SK. Rice biofortification: high iron, zinc, and vitamin-A to fight against "hidden hunger". Agronomy. 2019;9(12):803. https://doi.org/10.3390/agronomy9120803
- Riaz U, Aziz H, Anum W, Mehdi SM, Murtaza G, Jamil M. Biofortification technologies used in agriculture in relation to micronutrients. In Plant micronutrients: deficiency and toxicity management 2020:225-239. https://doi.org/10.1007/978-3-030-49856-6_9
- Zulfiqar U, Maqsood M, Hussain S. Biofortification of rice with iron and zinc: Progress and prospects. Rice Research for Quality Improvement: Genomics and Genetic Engineering: Volume 2: Nutrient Biofortification and Herbicide and Biotic Stress Resistance in Rice. 2020;2:605–627. https://doi.org/10.1007/978-981-15-5337-0_26
- Malik KA, Maqbool A. Transgenic crops for biofortification. Front Sustain Food Syst. 2020;4:571402. https://doi.org/10.3389/fsufs.2020.571402
- Raza A, Tabassum J, Kudapa H, Varshney RK. Can omics deliver temperature resilient ready-to-grow crops?. Crit Rev Biotechnol. 2021;41(8):1209-1232. https://doi.org/10.1080/07388551.2021.1898332
- Shahzad R, Jamil S, Ahmad S, Nisar A, Kanwal S, Atif RM, et al. Omics approaches for improving abiotic stress tolerance in rice: recent advances and future prospects. Front Plant Sci Interaction. 2021:199-220. https://doi.org/10.1016/B978-0-323-90943-3.00011-0
- Sedeek KE, Mahas A, Mahfouz M. Plant genome engineering for targeted improvement of crop traits. Front Plant Sci. 2019;10:114. https://doi.org/10.3389/fpls.2019.00114
- McKevith B. Nutritional aspects of cereals. Nutr Bull. 2004;29(2):111-142. https://doi.org/10.1111/j.1467-3010.2004.00418.x
- Marinangeli CP, Curran J, Barr SI, Slavin J, Puri S, Swaminathan S, et al.Enhancing nutrition with pulses: defining a recommended serving size for adults. Nutr rev. 2017;75(12):990-1006. https://doi.org/10.1093/nutrit/nux058





- Garg M, Sharma N, Sharma S, Kapoor P, Kumar A, Chunduri V, et al. Biofortified crops generated by breeding, agronomy, and transgenic approaches are improving lives of millions of people around the world. Front nutr. 2018;5:12. https://doi.org/10.3389/fnut.2018.00012
- Ratajczak AE, Rychter AM, Zawada A, Dobrowolska A, Krela-Kaźmierczak I. Do only calcium and vitamin D matter? Micronutrients in the diet of inflammatory bowel diseases patients and the risk of osteoporosis. Nutrients. 2021;13(2):525. https://doi.org/10.3390/nu13020525
- Saleh AS, Wang P, Wang N, Yang L, Xiao Z. Brown rice versus white rice: Nutritional quality, potential health benefits, development of food products, and preservation technologies. Compr Rev Food Sci Food Saf. 2019;18(4):1070-1096. https://doi.org/10.1111/1541-4337.12449
- Kumar S, Pandey G. Biofortification of pulses and legumes to enhance nutrition. Heliyon. 2020;6(3). https://doi.org/10.1016/j.heliyon.2020.e03682
- Saini DK, Devi P, Kaushik P. Advances in genomic interventions for wheat biofortification: a review. Agronomy. 2020;10(1):62. https://doi.org/10.3390/agronomy10010062
- Prasanna BM, Palacios-Rojas N, Hossain F, Muthusamy V, Menkir A, Dhliwayo T, et al. Molecular breeding for nutritionally enriched maize: status and prospects. Front Genet. 2020;10:1392. https://doi.org/10.3389/fgene.2019.01392
- 23. Sultana R, Jamil S, Aslam M, Shahzad R, Fatima R, Maqbool MA, et al. Overview of quality protein maize and molecular breeding approaches for its development. Int J Biol Sci. 2019;14:533-542. http://dx.doi.org/10.12692/ijb/14.1.533-542
- Grover K, Arora S, Choudhary M. Development of quality protein product using biofortified maize to combat malnutrition among young children. Cereal Chem. 2020;97(5):1037-1044. https://doi.org/10.1002/cche.10326
- 25. Debelo H, Albertsen M, Simon M, Che P, Ferruzzi M. Identification and characterization of carotenoids, vitamin E and minerals of biofortified sorghum. Curr Dev Nutr. 2020;4:nzaa067_019. https://doi.org/10.1093/cdn/nzaa067_019
- 26. Kaur S, Kumari A, Singh P, Kaur L, Sharma N, Garg M. Biofortification in pulses. In Advances in Agri-Food Biotechnology. 2020:85-103. http://dx.doi.org/10.1007/978-981-15-2874-3_4
- Sandarani MD, Kulathunga KA. A brief review: lectins, protease inhibitors and saponins in cereals and legumes. Asian Food Sci J. 2019;10:1-4. https://doi.org/10.9734/afsj/2019/v10i430044
- Mishra A, Behura A, Mawatwal S, Kumar A, Naik L, Mohanty SS, et al. Structure-function and application of plant lectins in disease biology and immunity. Food Chem Toxicol. 2019;134:110827. https://doi.org/10.1016/j.fct.2019.110827
- 29. Franceschi VR, Nakata PA. Calcium oxalate in plants: formation and function. Annu Rev Plant Biol. 2005;56(1):41-71. https://doi.org/10.1146/annurev.arplant.56.032604.144106
- Fuster JM, Cortés PS, Bestard JP, Freixedas FG. Plant phosphates, phytate and pathological calcifications in chronic kidney disease. Nefrología (English Edition). 2017;37(1):20-28. https://doi.org/10.1016/j.nefroe.2017.01.018
- Pizzi A. Tannins: Prospectives and actual industrial applications. Biomolecules. 2019;9(8):344. https://doi.org/10.3390/biom9080344

- 32. Petroski W, Minich DM. Is there such a thing as "antinutrients"? A narrative review of perceived problematic plant compounds. Nutrients. 2020;12(10):2929. https://doi.org/10.3390/nu12102929
- 33. Singh R, Govindan V, Andersson MS. Zinc-biofortified wheat: harnessing genetic diversity for improved nutritional quality. Available online at: https://doi.org/10.22004/ag.econ.283982
- 34. Tan GZ, Das Bhowmik SS, Hoang TM, Karbaschi MR, Long H, Cheng A, et al. Investigation of baseline iron levels in Australian chickpea and evaluation of a transgenic biofortification approach. Front Plant Sci. 2018;9:788. https://doi.org/10.3389/fpls.2018.00788
- 35. Sanjeeva Rao D, Neeraja CN, Madhu Babu P, Nirmala B, Suman K, Rao LS, et al. Zinc biofortified rice varieties: challenges, possibilities, and progress in India. Front Nutr. 2020;7:26. https://doi.org/10.3389/fnut.2020.00026
- 36. Waters BM, Sankaran RP. Moving micronutrients from the soil to the seeds: genes and physiological processes from a biofortification perspective. Plant Sci. 2011;180(4):562-574. https://doi.org/10.1016/j.plantsci.2010.12.003
- Singla P, Grover K. Biofortified cereal crops: a sustainable approach for food and nutritional security. Curr J Appl Sci Technol. 2017;24:1-3. https://doi.org/10.9734/CJAST/2017/37865
- 38. Kaur T, Rana KL, Kour D, Sheikh I, Yadav N, Kumar V, et al. Microbe-mediated biofortification for micronutrients: present status and future challenges. In New and future developments in microbial biotechnology and bioengineering. 2020:1-17. https://doi.org/10.1016/B978-0-12-820528-0.00002-8
- Rashid A, Ram H, Zou C, Guilherme LR, Corguinha AP, Guo S, et al. Simultaneous biofortification of rice with zinc, iodine, iron and selenium through foliar treatment of a micronutrient cocktail in five countries. Front Plant Sci. 2020;11:589835. https://doi.org/10.3389/fpls.2020.589835
- 40. Lowe NM, Khan MJ, Broadley MR, Zia MH, McArdle HJ, Joy EJ, et al. Examining the effectiveness of consuming flour made from agronomically biofortified wheat (Zincol-2016/NR-421) for improving Zn status in women in a low-resource setting in Pakistan: study protocol for a randomised, double-blind, controlled cross-over trial (BiZiFED). BMJ open. 2018;8(4):e021364. https://doi.org/10.1136/bmjopen-2017-021364
- Kumar J, Gupta DS, Kumar S, Gupta S, Singh NP. Current knowledge on genetic biofortification in lentil. J Agric Food Chem. 2016;64(33):6383-6396. https://doi.org/10.1021/acs.jafc.6b02171
- Engels JM, Thormann I. Main challenges and actions needed to improve conservation and sustainable use of our crop wild relatives. Plants. 2020;9(8):968. https://doi.org/10.3390/plants9080968
- 43. Fatiukha A, Filler N, Lupo I, Lidzbarsky G, Klymiuk V, Korol AB, et al. Grain protein content and thousand kernel weight QTLs identified in a durum× wild emmer wheat mapping population tested in five environments. Theor Appl Genet. 2020;133(1):119-131. https://doi.org/10.1007/s00122-019-03444-8
- 44. La Frano MR, De Moura FF, Boy E, Lönnerdal B, Burri BJ. Bioavailability of iron, zinc, and provitamin A carotenoids in biofortified staple crops. Nutr rev. 2014;72(5):289-307. https://doi.org/10.1111/nure.12108
- 45. Bouis HE, Saltzman A. Improving nutrition through biofortification: a review of evidence from HarvestPlus, 2003 through 2016. Glob Food Secur. 2017;12:49-58. https://doi.org/10.1016/j.gfs.2017.01.009



- Van Der Straeten D, Bhullar NK, De Steur H, Gruissem W, MacKenzie D, Pfeiffer W, et al. Multiplying the efficiency and impact of biofortification through metabolic engineering. Nat commun. 2020;11(1):5203. https://doi.org/10.1038/s41467-020-19020-4
- 47. Watson A, Ghosh S, Williams MJ, Cuddy WS, Simmonds J, Rey MD, et al. Speed breeding is a powerful tool to accelerate crop research and breeding. Nat plants. 2018;4(1):23-29. https://doi.org/10.1038/s41477-017-0083-8
- 48. Borg S, Brinch-Pedersen H, Tauris B, Madsen LH, Darbani B, Noeparvar S, et al. Wheat ferritins: improving the iron content of the wheat grain. J Cereal Sci. 2012;56(2):204-213. https://doi.org/10.1016/j.jcs.2012.03.005
- 49. Singh SP, Keller B, Gruissem W, Bhullar NK. Rice NICOTIANAMINE SYNTHASE 2 expression improves dietary iron and zinc levels in wheat. Theor Appl Genet. 2017;130(2):283-292. https://doi.org/10.1007/s00122-016-2808-x
- Kumar S, Palve A, Joshi C, Srivastava RK. Crop biofortification for iron (Fe), zinc (Zn) and vitamin A with transgenic approaches. Heliyon. 2019;5(6). https://doi.org/10.1016/j.heliyon.2019.e01914
- 51. Xu M, Zhao S, Zhang Y, Yin H, Peng X, Cheng Z, et al. Production of marker-free transgenic rice (Oryza sativa L.) with improved nutritive quality expressing AmA1. Iran J Biotechnol. 2017;15(2):102. https://doi.org/10.15171/ijb.1527
- 52. Abid N, Khatoon A, Maqbool A, Irfan M, Bashir A, Asif I, et al. Transgenic expression of phytase in wheat endosperm increases bioavailability of iron and zinc in grains. Transgenic Res. 2017;26(1):109-122. https://doi.org/10.1007/s11248-016-9983-z
- 53. Shi Y, Li J, Sun Z. Success to iron biofortification of wheat grain by combining both plant and microbial genetics. Rhizosphere. 2020;15:100218. https://doi.org/10.1016/j.rhisph.2020.100218
- 54. Wang C, Zeng J, Li Y, Hu W, Chen L, Miao Y, et al. Enrichment of provitamin A content in wheat (Triticum aestivum L.) by introduction of the bacterial carotenoid biosynthetic genes CrtB and CrtI. J Exp Bot. 2014;65(9):2545-2556. https://doi.org/10.1093/jxb/eru138
- 55. Connorton JM, Jones ER, Rodríguez-Ramiro I, Fairweather-Tait S, Uauy C, Balk J. Wheat vacuolar iron transporter TaVIT2 transports Fe and Mn and is effective for biofortification. Plant Physiol. 2017;174(4):2434-2444. https://doi.org/10.1104/pp.17.00672
- 56. Tamás C, Kisgyörgy BN, Rakszegi M, Wilkinson MD, Yang MS, Láng L, et al. Transgenic approach to improve wheat (Triticum aestivum L.) nutritional quality. Plant Cell Rep. 2009;28(7):1085-1094. https://doi.org/10.1007/s00299-009-0716-0
- Trijatmiko KR, Dueñas C, Tsakirpaloglou N, Torrizo L, Arines FM, Adeva C, et al. Biofortified indica rice attains iron and zinc nutrition dietary targets in the field. Sci Rep. 2016;6(1):19792. https://doi.org/10.1038/srep19792
- 58. Kawakami Y, Bhullar NK. Molecular processes in iron and zinc homeostasis and their modulation for biofortification in rice. J Integr Plant Biol. 2018;60(12):1181-1198. https://doi.org/10.1111/jipb.12751
- Sundararajan S, Rajendran V, Sivakumar HP, Nayeem S, Chandra HM, Sharma A, et al. Enhanced vitamin E content in an Indica rice cultivar harbouring two transgenes from Arabidopsis thaliana involved in tocopherol biosynthesis pathway. Plant Biotechnol J. 2021;19(6):1083. https://doi.org/10.1111/pbi.13578

- 60. Strobbe S, Verstraete J, Stove C, Van Der Straeten D. Metabolic engineering of rice endosperm towards higher vitamin B1 accumulation. Plant Biotechnol J. 2021;19(6):1253-1267. https://doi.org/10.1111/pbi.13545
- 61. Mangel N, Fudge JB, Li KT, Wu TY, Tohge T, Fernie AR, et al. Enhancement of vitamin B6 levels in rice expressing Arabidopsis vitamin B6 biosynthesis de novo genes. Plant J. 2019;99(6):1047-1065. https://doi.org/10.1111/tpj.14379
- 62. Blancquaert D, Van Daele J, Strobbe S, Kiekens F, Storozhenko S, De Steur H, et al. Improving folate (vitamin B9) stability in biofortified rice through metabolic engineering. Nat Biotechnol. 2015;33(10):1076-1078. https://doi.org/10.1038/nbt.3358
- 63. Ogo Y, Ozawa K, Ishimaru T, Murayama T, Takaiwa F. Transgenic rice seed synthesizing diverse flavonoids at high levels: a new platform for flavonoid production with associated health benefits. Plant Biotechnol J. 2013;11(6):734-746. https://doi.org/10.1111/pbi.12064
- 64. Decourcelle M, Perez-Fons L, Baulande S, Steiger S, Couvelard L, Hem S, et al. Combined transcript, proteome, and metabolite analysis of transgenic maize seeds engineered for enhanced carotenoid synthesis reveals pleotropic effects in core metabolism. J Exp Bot. 2015;66(11):3141–3150. https://doi.org/10.1093/jxb/erv120
- 65. Lipkie TE, De Moura FF, Zhao ZY, Albertsen MC, Che P, Glassman K, et al. Bioaccessibility of carotenoids from transgenic provitamin A biofortified sorghum. J Agric Food Chem. 2013;61(24):5764-5771. https://doi.org/10.1021/jf305361s
- 66. Holme IB, Dionisio G, Brinch-Pedersen H, Wendt T, Madsen CK, Vincze E, et al. Cisgenic barley with improved phytase activity. Plant Biotechnol J. 2012;10(2):237-247. https://doi.org/10.1111/j.1467-7652.2011.00660.x
- 67. Burton RA, Collins HM, Kibble NA, Smith JA, Shirley NJ, Jobling SA, et al. Over-expression of specific HvCsIF cellulose synthase-like genes in transgenic barley increases the levels of cell wall (1,3; 1,4) -β-d-glucans and alters their fine structure. Plant Biotechnol J. 2011;9(2):117-135. https://doi.org/10.1111/j.1467-7652.2010.00532.x
- Tan ZH. The characterisation of CaNAS2 and biofortification of chickpea (Doctoral dissertation, Queensland University of Technology). https://eprints.qut.edu.au/116158/
- 69. Aragão FJ, Barros LM, De Sousa MV, Grossi de Sá MF, Almeida ER, Gander ES, et al. Expression of a methionine-rich storage albumin from the Brazil nut (Bertholletia excelsa HBK, Lecythidaceae) in transgenic bean plants (Phaseolus vulgaris L., Fabaceae). Genet Mol Biol. 1999;22:445-449. https://doi.org/10.1590/S1415-47571999000300026
- Kim MJ, Kim JK, Kim HJ, Pak JH, Lee JH, Kim DH, et al. Genetic modification of the soybean to enhance the β-carotene content through seed-specific expression. PLoS One. 2012;7(10):e48287. https://doi.org/10.1371/journal.pone.0048287
- Kim WS, Chronis D, Juergens M, Schroeder AC, Hyun SW, Jez JM, et al. Transgenic soybean plants overexpressing Oacetylserine sulfhydrylase accumulate enhanced levels of cysteine and Bowman-Birk protease inhibitor in seeds. Planta. 2012;235(1):13-23. https://doi.org/10.1007/s00425-011-1487-8
- 72. Dinkins RD, Srinivasa Reddy MS, Meurer CA, Yan B, Trick H, Thibaud-Nissen F, et al. Increased sulfur amino acids in soybean plants overexpressing the maize 15 kDa zein protein. In Vitro Cell Dev Biol Plant. 2001;37(6):742-747. https://doi.org/10.1007/s11627-001-0123-x





- Hanafy MS, Rahman SM, Nakamoto Y, Fujiwara T, Naito S, Wakasa K, et al. Differential response of methionine metabolism in two grain legumes, soybean and azuki bean, expressing a mutated form of Arabidopsis cystathionine γsynthase. J Plant Physiol. 2013;170(3):338-345. https://doi.org/10.1016/j.jplph.2012.10.018
- 74. Song S, Hou W, Godo I, Wu C, Yu Y, Matityahu I, et al. Soybean seeds expressing feedback-insensitive cystathionine ysynthase exhibit a higher content of methionine. J Exp Bot. 2013;64(7):1917-1926. https://doi.org/10.1093/jxb/ert053
- 75. Ludwig Y, Slamet-Loedin IH. Genetic biofortification to enrich rice and wheat grain iron: from genes to product. Front Plant Sci. 2019;10:833. https://doi.org/10.3389/fpls.2019.00833
- Fiaz S, Ahmad S, Noor MA, Wang X, Younas A, Riaz A, et al. Applications of the CRISPR/Cas9 system for rice grain quality improvement: perspectives and opportunities. Int J Mol Sci. 2019;20(4):888. https://doi.org/10.3390/ijms20040888
- Shao G, Xie L, Jiao G, Wei X, Sheng Z, Tang S, al. CRISPR/CAS9-mediated editing of the fragrant gene Badh2 in rice. Chin J Rice Sci. 2017;31(2):216. https://doi.org/10.1111/ppl.13871
- Yang X, Chen L, He J, Yu W. Knocking out of carotenoid catabolic genes in rice fails to boost carotenoid accumulation, but reveals a mutation in strigolactone biosynthesis. Plant Cell Rep. 2017;36(10):1533-1545. https://doi.org/10.1007/s00299-017-2172-6
- 79. Lu Y, Zhu JK. Precise editing of a target base in the rice genome using a modified CRISPR/Cas9 system. Mol Plant. 2017;10(3):523–255.
 - https://doi.org/10.1016/j.molp.2016.11.013
- Jiang M, Liu Y, Liu Y, Tan Y, Huang J, Shu Q. Mutation of inositol 1, 3, 4-trisphosphate 5/6-kinase6 impairs plant growth and phytic acid synthesis in rice. Plants. 2019;8(5):114. https://doi.org/10.3390/plants8050114
- 81. Minhas AP, Tuli R, Puri S. Pathway editing targets for thiamine biofortification in rice grains. Front Plant Sci. 2018;9:975. https://doi.org/10.3389/fpls.2018.00975

- 82. Shan Q, Wang Y, Li J, Gao C. Genome editing in rice and wheat using the CRISPR/Cas system. Nat Protoc. 2014;9(10):2395-2410. https://doi.org/10.1038/nprot.2014.157
- 83. Liang Z, Chen K, Li T, Zhang Y, Wang Y, Zhao Q, et al. Efficient DNA-free genome editing of bread wheat using CRISPR/Cas9 ribonucleoprotein complexes. Nat Commun. 2017;8(1):14261. https://doi.org/10.1038/ncomms14261
- 84. Sánchez-León S, Gil-Humanes J, Ozuna CV, Giménez MJ, Sousa C, Voytas DF, et al. Low-gluten, nontransgenic wheat engineered with CRISPR/Cas9. Plant Biotechnol J. 2018;16(4):902-910. https://doi.org/10.1111/pbi.12837
- 85. Svitashev S, Young JK, Schwartz C, Gao H, Falco SC, Cigan AM. Targeted mutagenesis, precise gene editing, and site-specific gene insertion in maize using Cas9 and guide RNA. Plant Physiol. 2015;169(2):931-945. https://doi.org/10.1104/pp.15.00793
- 86. Zhu J, Song N, Sun S, Yang W, Zhao H, Song W, et al. Efficiency and inheritance of targeted mutagenesis in maize using CRISPR-Cas9. J Genet Genom. 2016;43(1):25-36. https://doi.org/10.1016/j.jgg.2015.10.006
- 87. Oliva N, Florida Cueto-Reaño M, Trijatmiko KR, Samia M, Welsch R, Schaub P, et al. Molecular characterization and safety assessment of biofortified provitamin A rice. Sci Rep. 2020;10(1):1376. https://doi.org/10.1038/s41598-020-57669-5
- 88. Paine JA, Shipton CA, Chaggar S, Howells RM, Kennedy MJ, Vernon G, et al. Improving the nutritional value of Golden Rice through increased pro-vitamin A content. Nat Biotechnol. 2005;23(4):482-487. https://doi.org/10.1038/nbt1082
- 89. Bhardwaj AK, Chejara S, Malik K, Kumar R, Kumar A, Yadav RK. Agronomic biofortification of food crops: An emerging opportunity for global food and nutritional security. Front Plant Sci. 2022;13:1055278. https://doi.org/10.3389/fpls.2022.1055278
- 90. Kadam S, Lee D, Dhiman P. Genome-editing approaches for biofortification of cereal crops. Biofortification in Cereals: Progress and Prospects. 2023:93-126. https://doi.org/10.1007/978-981-19-4308-9_4